## **CLAIMS AS AMENDED**

Applicant:

Focke, Heinz et al.

Application No.:

Filing Date:

Title:

Process and Apparatus for Producing Packs with an Outer Wrapper as well

as Reel Unit

Customer No.: 022870 Docket No.: 20605.007US

Art Unit: Examiner:

3. Process according to Claim 1, characterized in that the printing, markings (24) and/or printed marks (25) sensed by the sensors or printed-mark readers (26, 30) are evaluated for the purpose of controlling the drive of the film web (13) and/or of the material strip (18).

- 8. Apparatus according to Claim 6, characterized in that conveying elements for the material strip (18) and/or the film web (13) provided with material strip (18) and/or tear-open strip (12) can be controlled by the sensors printed-mark readers (26, 30) in respect of changing the drive speed of the film web (13) and/or material strip (18).
- 19. Process according to Claim 2, characterized in that the printing, markings (24) and/or printed marks (25) sensed by the sensors or printed-mark readers (26, 30) are evaluated for the purpose of controlling the drive of the film web (13) and/or of the material strip (18).
- 20. Apparatus according to Claim 7, characterized in that conveying elements for the material strip (18) and/or the film web (13) provided with material strip (18) and/or tear-open strip (12) can be controlled by the sensors printed-mark readers (26, 30) in respect of changing the drive speed of the film web (13) and/or material strip (18).